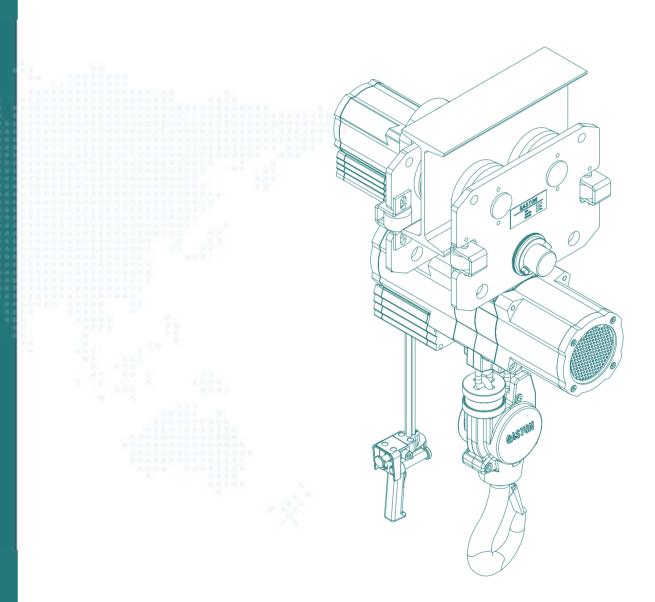


Anhui Gaston Precision Machinery Co., Ltd



AIRHOIST ELECTRIC BALANCE CRANE PNEUMATIC BALANCE CRANE



Integrity Management · Win-win Cooperation · Customer First

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Company profile

Anhui Gaston Precision Machinery Co., Ltd. is a professional manufacturer engaged in the design, R&D, production, sales and service of pneumatic motors and pneumatic equipment. The company originated in 2009 (Shanghai Tuogao Precision Machinery Co., Ltd., Kunshan Gaston Precision Machinery Co., Ltd.) and was established in 2018. Currently, we have branches in Shanghai, Suzhou and Guangzhou. Our factory covers an area of 20 acres and is equipped with over 60 sets of machining and testing equipment, including:

Machining workshop: large 4-axis machining centers, CNC horizontal lathes, CNC vertical lathes, conventional lathes, cylindrical grinders, etc., with strong processing capabilities and high precision.

Sheet metal workshop: CNC shearing machines, CNC bending machines and various welding machines for processing various customized non-standard equipment.

For years, we have been committed to product innovation, focusing on the upgrading of pneumatic motors. With excellent concepts and continuous investment, we have built a highly creative design team. We have successively designed many innovative pneumatic products and currently own over 30 product patents with independent intellectual property rights.

Our main products include pneumatic motors and a series of products developed based on pneumatic motors to meet specific production needs, such as pneumatic hoists, pneumatic winches, pneumatic motors to meet specific production needs, such as pneumatic hoists, pneumatic winches, pneumatic motors to meet specific production needs, such as pneumatic hoists, pneumatic winches, pneumatic motors to meet specific production needs, such as pneumatic hoists, pneumatic winches, pneumatic motors to meet specific production needs, such as pneumatic winches, pneumatic motors and a series of products developed based on pneumatic motors to meet specific production needs, such as pneumatic winches, pneumatic motors and a series of products developed based on pneumatic motors to meet specific production needs, such as pneumatic winches, pneumatic motors and a series of products developed based on pneumatic motors to meet specific products and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors to meet specific products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of products developed based on pneumatic motors and a series of pneumatic moto

The company strictly follows the ISO9001 quality management system for product design, production, assembly and testing. Through the efforts of all employees, the company has passed the ISO9001 international quality system certification. After strict procedures and high-standard audits, the company has successfully been recognized as a "National High-Tech Enterprise". Gaston is steadily advancing towards internationalization with its own strength and a global vision.

Customers with different needs are always the coordinates we tirelessly pursue and the motivation to continuously surpass ourselves! Gaston looks forward to sincere cooperation with friends from all walks of life at home and abroad to create brilliance together!



enterprise environment





















Qualification certificate



































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Gaston pneumatic hoist

Company certified with ISO9001 Quality Management System Pneumatic hoist industry standard: JB/T 11963-2014 Enterprise product standard: Q/3201 GTJ01-2019

Pneumatic hoist national patents:

ZL 202122508066.X ZL 202121768130.1 ZL 202122096549.3 ZL 202230279970.5 ZL 202230279939.1 ZL 202230545991.7

Principle of operation of pneumatic hoists

The pneumatic hoist is powered by compressed air to drive the air motor to rotate, and then drive the sprocket to rotate and drive the chain to complete the lifting work after the torque is increased by the gearbox. It mainly consists of pneumatic motor, planetary reducer, hand control valve, main control valve, hanging assembly, braking mechanism, lifting chain, and other parts. Pneumatic hoist with explosion-proof trolley or pneumatic trolley composed of mobile pneumatic lifting tools. Lifting mechanism through the control of the main control valve, to realize the lifting of heavy lifting, lowering, through the opening and closing of the brake to achieve lifting, lowering positioning brake. Chain pneumatic hoist to ensure the safety of lifting operations, pneumatic hoist lifting mechanism as a whole can be fixed to use, can also be placed under the walking mechanism for mobile use.

Advantages of pneumatic hoists

1. Safe and explosion-proof

A use of compressed air as a driving force, 100% of the work cycle, pneumatic hoists can run continuously, because the air motor does not heat, running air pressure will be dust, dirt, moisture and corrosive gases outside the shell, no electrical hazards, due to the lack of use of electricity, safe from electric shocks in explosive environments, the use of air-powered is a clear advantage of air hoists operate without sparks, safe and explosion-proof.

2. Adjustable speed

--In lifting or lowering, stepless speed adjustment; fast running speed, 3 times of electric hoist; 5-10 times of hand chain hoist.

3. Overload protection and air break protection

--Avoid sudden interruption of air source causing sudden fall of load. Make the product has further quality assurance, to avoid overloading of the load on the product damage.

4.Simple operatior

--Tie rod control operation is simple and easy to control, when lifting or lowering, so that you can quickly respond to the action of the handle output.

5. Clean and environmentally friendly, safe and reliable

--Internal lubrication system eliminates air pollution. Suitable for working in damp, wet, high dust and other special or harsh environments.

6. Labor-saving handling

--Pneumatic hoist in addition to focusing on the appearance of the beautiful, smaller than the electric hoist, light weight, easy to handle, as well as the product structure design is solid, making the operation reliable, low maintenance.

7. Low failure rate and durability

--Pneumatic hoists are durable and have a significantly longer service life than similar products.

PAGE 01 PAGE 02

Applications of pneumatic hoists

Due to the good explosion-proof performance of the pneumatic hoist, it is widely used in foreign industrialized countries in the chemical industry, textile, painting, logistics, docks and other flammable, explosive, high-temperature, high-dust, corrosive workplaces. Because of its high frequency, infinitely variable speed characteristics, by the production of large, continuous operation of automobiles, tractors, electric motors, refrigerators and other manufacturing industries as well as logistics industry favor. In particular, some industrially developed countries clearly stipulate that the use of pneumatic hoists must be mandatory for petroleum, chemical, automobile, mining and other flammable and explosive occasions.

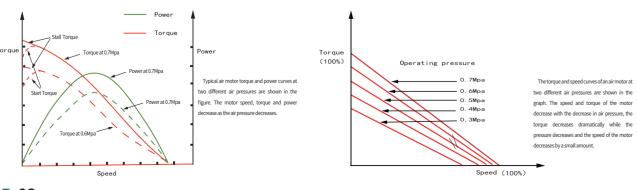
Hoist air motor performance characteristics

Air hoists are powered by vane-type air motors, and we need to understand the characteristics of vane-type air motors. Vane-type air motors are high-speed types, small in size and high in speed, with speeds ranging from zero to tens of thousands of revolutions, and we need to carry out a rigorous test of vane-type air motors before assembling an air hoist. Every motor has a chart on which the torque and power generated by speed changes can be read out. The motor produces no power when it is stationary without air supply and when it is rotating without a load on the output shaft (free speed). Maximum power is usually generated when the motor reaches 50% of free speed. At free speed, the torque is zero, but as the motor decelerates, the torque increases linearly until the motor stops rotating. Because the blades can be in any position when the motor stops, it is impossible to specify an exact starting torque, but the minimum starting torque is stated in all charts.

The air motor performance depends on the dynamic air inlet pressure measuring the intake of the air motor, using the correct charts we can get a linear output torque versus speed, it is important to know the speed and torque required.

Air motor performance in pneumatic hoists varies as a percentage of the performance characteristics as the air pressure varies

| Air Pressure (PSI) | Air Pressure (Mpa) | Max.HP (HP) | Free Speed (RPM) | Max. Speed (RPM) | Max. Torque (NM) | Max. Torque (m3/min) | Stop Torque Starting Torque (NM) |
|-----------------------|-----------------------|----------------|---------------------|---------------------|---------------------|-------------------------|--|
| 40 | 0.28 | 45% | 80% | 30% | 37.50% | 45% | 45% |
| 50 | 0.35 | 56% | 84% | 44% | 52.40% | 56% | 56% |
| 60 | 0.4 | 67% | 88% | 58% | 65.90% | 67% | 67% |
| 70 | 0.48 | 78% | 92% | 72% | 78.30% | 78% | 78% |
| 80 | 0.55 | 89% | 96% | 86% | 89.60% | 89% | 89% |
| 90 | 0.63 | 100% | 100% | 100% | 100.00% | 100% | 100% |
| 100 | 0.7 | 110% | 104% | 114% | 109.60% | 110% | 110% |



GASTON air hoist air motor advantages

- --Pneumatic hoist has 6 patents, each of which is an advantage of our pneumatic hoist design
- --Overload clutch, when the rated weight is reached, the hoist will automatically slip and stop lifting
- --The surface of the main components of the pneumatic motor is treated with rust prevention, and during the warranty period, the motor will not get stuck or unable to rotate due to rusting of the main components of the pneumatic motor
- --The shell of the pneumatic hoist is made of high-strength materials and has a high load-bearing capacity
- --The pneumatic control valve of the pneumatic hoist is designed with a large-diameter channel, ensuring sufficient ventilation to improve the efficiency of the pneumatic hoist
- --The pneumatic hoist brake component adopts an internal spline anti slip design, ensuring that the pneumatic hoist brake pads will not cause the hoist chain to automatically slide down due to slipping
- --The upper and lower hooks of the pneumatic hoist are forged and subjected to quenching and tempering heat treatment, which increases the toughness of the hook, making it durable and not easily damaged
- --The deceleration part of the pneumatic hoist adopts a sealed design, which can ensure long-term oil leakage inside. The exhaust adopts an internal channel design to reduce the heat generated by the friction of the reducer. The advantage of this is that it reduces the noise generated by the exhaust of the pneumatic motor

Pneumatic hoist structure description

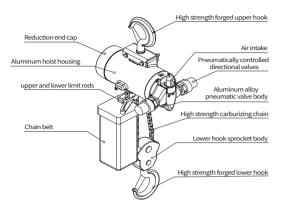
Pneumatic hoist is powered by compressed air to promote the rotation of the air motor, after speed change (deceleration) to increase the torque to complete the lifting work. It mainly consists of ① air motor ② hand-operated valve ③ main control valve ④ reducer ⑤ hanging ⑥ brake mechanism ⑦ connecting mechanism and other parts.

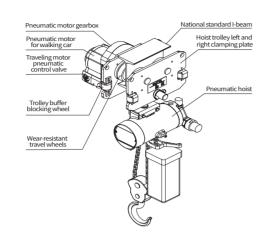
- ① air motor: mainly consists of: rotor, stator, front and rear end caps, blades, and bearings. When compressed air is fed into the motor from the distributor disk of the main control valve, the blades rotate with the rotor at high speed to generate torque.
- ② Manual control valve: mainly composed of: handle, valve body and button. The key can be manipulated to open the valve to control the connection between the airway of the main control valve and the main airway. The motor is a vane type air motor with brake.
- ③ Main control valve: mainly composed of: left and right valve stems, connecting rods and air distribution disk. The switching of the left and right airways completes the air distribution work of the air motor for forward and reverse rotation.

Reducer: mainly composed of: shell and a set of planetary reduction mechanism. When the high-speed shaft of the air motor is input into the reduction mechanism, the torque is increased by deceleration and output to the lifting sprocket by the final stage.

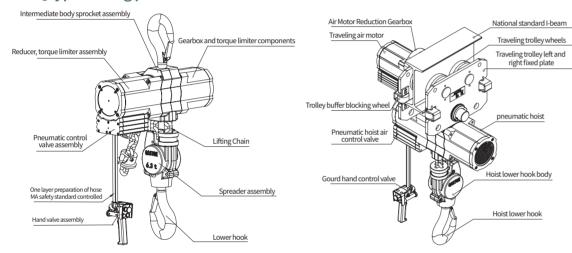
- ⑤Hanging: mainly composed of: upper hook, hanging body, sprocket, chain, lower hook and other parts. Relying on the forward and reverse rotation of the sprocket to complete the ascending and descending movement.
- (6) Brake mechanism: mainly composed of: brake cone, brake ring and cylinder. The brake cone and brake ring are separated through the main control valve to the cylinder to release the brake.
- (7) Limit mechanism: mainly composed of: rotating shaft, pendulum frame and reset spring. It plays the role of anti-collision protection when it rises and falls to the position.

Gaston GTH industrial pneumatic hoist

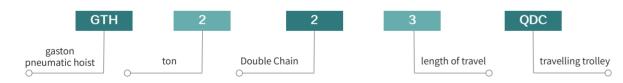




Gaston HQ type mining pneumatic hoist



Model representation



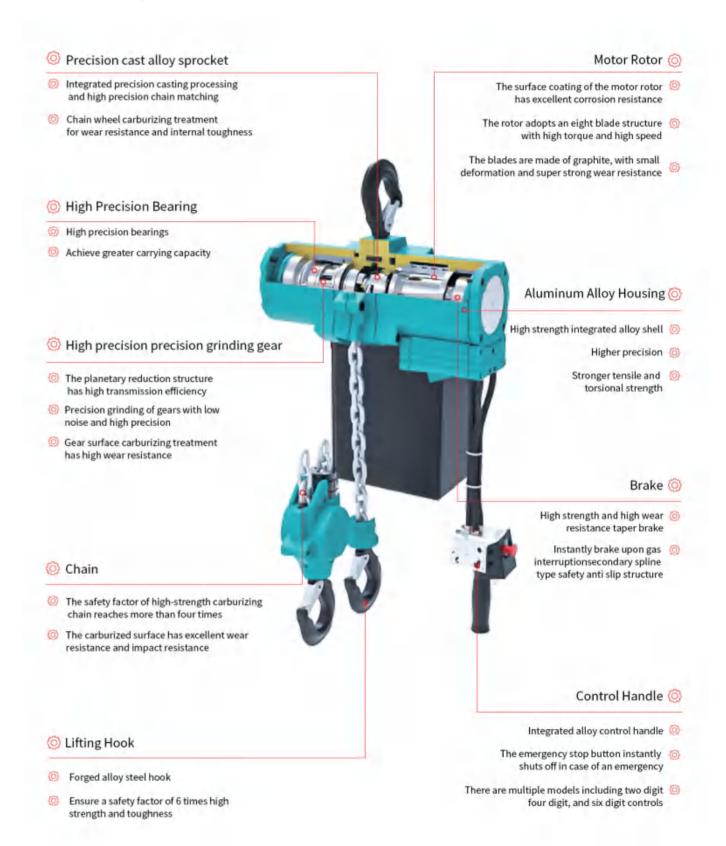
GTH series: Mechanical limit type, using limit lever, control the highest position of the hoist and the chain travel, when the chain in the highest position

When the chain touches the limit lever at the highest position, it automatically cuts off the air supply to stop the hoist, and when the chain touches the mechanical lever at the very end of the travel, it also cuts off the air supply to stop the hoist.



HQ series: Hard limit type, the hoist chain rises to the highest and lowest position when the block touches the hoist housing to stop the air supply manually. A travel valve can be added to stop the air supply to stop the hoist.

Structural diagram of pneumatic hoist

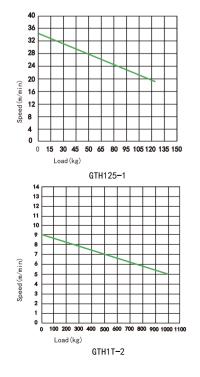


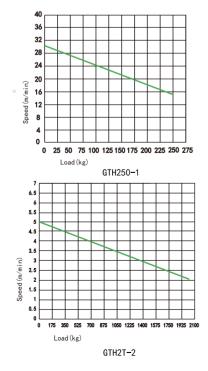
Pneumatic hoist technical parameters

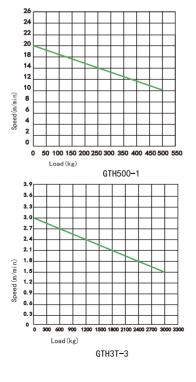
| Model | unit | GTH: | 125-1 | GTH2 | 250-1 | GTH5 | 500-1 | GTH1T-2 | | GTH2T-2 | | GTH3T-3 | |
|-------------------------------------|----------|----------|-------|------|-------|--------|--------|---------|--------|---------|-----|---------|-----|
| Pressure | Мра | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 |
| Rated load | (KG) | 12 | 25 | 2! | 50 | 50 | 00 | 10 | 00 | 20 | 00 | 30 | 00 |
| Number of chains | Pieces | Pieces 1 | | 1 | l | 1 | 1 | | 2 | 1 | 2 | 2 | 2 |
| Motor output power | (KW) | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 |
| Full load lifting speed | (m/mim) | 18 | 20 | 12 | 15 | 7 | 10 | 4 | 6 | 2.1 | 4.5 | 1.8 | 2.3 |
| Lowering speed at full load | (m/mim) | 27 | 36 | 13 | 15 | 16 | 17 | 10 | 11 | 5 | 6 | 5 | 6 |
| Full load air consumption - lifting | (m3/mim) | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 |
| Chain size | mm | 6.3 | *19 | 6.3 | *19 | 6.3 | *19 | 6.3 | *19 | 7* | 21 | 9* | 27 |
| Chain weight | kg/米 | 0 | .9 | 0. | .9 | 0. | .9 | 0. | .9 | 1 | .0 | 1 | .0 |
| Standard weight | (140) | , | 2 | , | 2 | _ | 4 | 2 | 7 | , | 0 | _ | 0 |
| (3 meters lifting height) | (kg) | | .2 | 2 | .2 | 2 | 4 | 2 | .1 | 3 | 8 | 4 | 8 |
| Controller trachea length | (m) | | | | | The st | andard | length | is 3 m | | | | |
| Full Load Noise-Lift dB | (dB) | 73 | 77 | 74 | 78 | 75 | 78 | 77 | 80 | 80 | 82 | 80 | 82 |
| Air Tube Connector | (in) | 3/81 | NPT | 3/81 | NPT | 3/81 | NPT | 3/81 | NPT | G1 | /2 | G1 | ./2 |
| Air Tube Size (I.D.) | (mm) | (mm) 12 | | 1 | 2 | 12 | | 12 | | 16 | | 16 | |

- 1. Anti-overload protection, patent number: ZL 202121768130.1
- 2. Parameters measured at 0.63Mpa pressure, the main pipe diameter N40, from the storage tank 5M3. GTH series mechanical fatigue strength M4

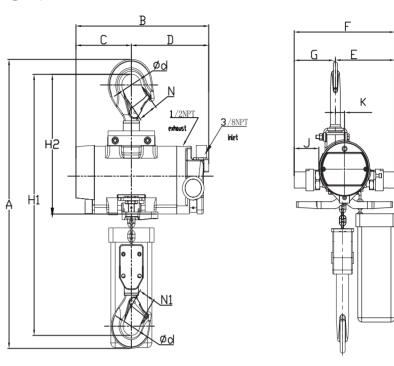
Speed characteristic curve of GASTON GTH series pneumatic hoists







Outline drawing of pneumatic hoist



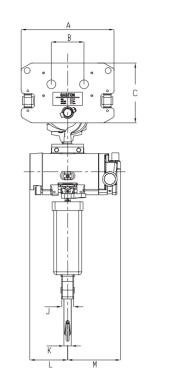
| Mold | Unit | GTH25-1 | GTH50-1 | GTH500-1 | GTH1T-1 | GTH2T-2 | GTH3T-3 |
|------|------|---------|---------|----------|---------|---------|---------|
| Α | mm | 616 | 616 | 616 | 616 | 635 | 616 |
| В | mm | 310 | 310 | 310 | 310 | 315 | 310 |
| С | mm | 128.6 | 128.6 | 128.6 | 128.6 | 146 | 128.6 |
| D | mm | 181.4 | 181.4 | 181.4 | 181.4 | 185 | 181.4 |
| E | mm | 145.5 | 145.5 | 145.5 | 145.5 | 140 | 145.5 |
| F | mm | 258 | 258 | 258 | 258 | 150 | 258 |
| G | mm | 105.5 | 105.5 | 105.5 | 105.5 | 295 | 105.5 |
| J | mm | 55.5 | 55.5 | 55.5 | 55.5 | 65 | 55.5 |
| K | mm | 23.5 | 23.5 | 23.5 | 23.5 | 26 | 23.5 |
| H1 | mm | 460 | 460 | 460 | 460 | 500 | 460 |
| H2 | mm | 260 | 260 | 260 | 260 | 165 | 260 |
| Φd | mm | 35 | 35 | 35 | 35 | 48 | 35 |
| N | mm | 32 | 32 | 32 | 32 | 33 | 32 |

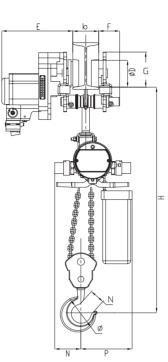


Advantages of pneumatic hoist

- 1. Safety Powered by compressed air, operates without sparks, and is safe and explosion-proof.
- 2. It has a gas cut-off protection function, so even if the gas source is suddenly cut off, heavy objects will not fall.
- 3. It has overload protection function and cannot lift weights exceeding the rated load.
- 4. Efficiency High work efficiency, with an improvement speed that cannot be achieved by similar products.
- 5. It has infinite variable speed function and can freely control the lifting speed according to the lifting weight.
- 6. Precision The control handle can adjust the intake volume for precise control.
- 7. Energy saving small size and light weight.

| pneumatic hoist | GTH125-1 GTH250-1 | GTH2T-2 |
|----------------------------|----------------------|---------|
| Walking car | QDC-125 | QDC-2 |
| А | 315 | 325 |
| В | 111 | 125 |
| b Operating track width | 80-115 | 80-120 |
| bm | 168 | 168 |
| С | 205 | 218 |
| D | 90 | 110 |
| E | 240 | 240 |
| F | 71 | 71 |
| G | 120 | 120 |
| H Minimum clearance | 550 | 565 |
| J | 50 | 93 |
| К | 23.5 | 26 |
| L | 128.6 | 146 |
| М | 180 | 185 |
| N | 89 | 33 |
| Р | 174 | 140 |
| ¢ | 38 | 48 |

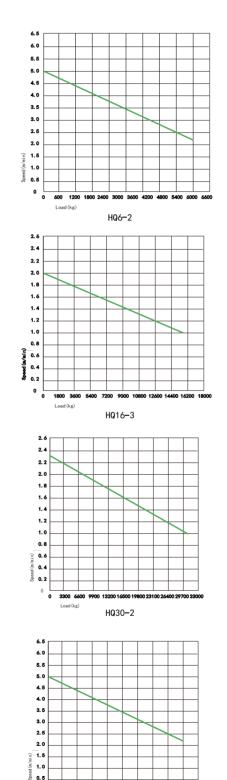




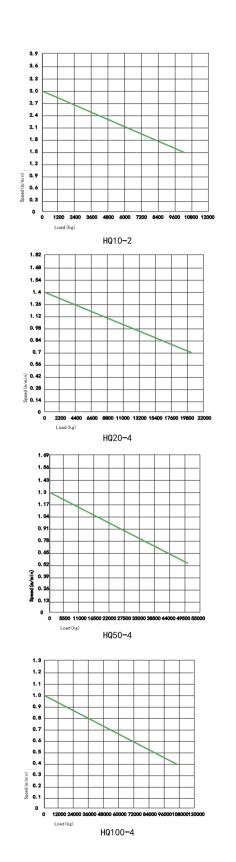
| | Model | unit | GTH: | 125-1 | GTH2 | 250-1 | GTH5 | 500-1 | GTH | 1T-2 | GTH | 2T-2 | GTH | 3T-3 |
|--------------------|-------------------------------------|----------|------|-------|------|-------|--------|--------|--------|--------|-----|------|-----|------|
| | Pressure | Мра | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 |
| | Rated load | (KG) | 12 | 25 | 2.5 | 50 | 50 | 00 | 10 | 00 | 20 | 00 | 30 | 00 |
| | Number of chains | Pieces | : | 1 | : | L | - | 1 | : | 2 | - 2 | 2 | 2 | 2 |
| | Motor output power | (KW) | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 | 0.6 | 1 |
| | Full load lifting speed | (m/mim) | 18 | 20 | 12 | 15 | 7 | 10 | 4 | 6 | 2.1 | 4.5 | 1.8 | 2.3 |
| nnoumatic | Lowering speed at full load | (m/mim) | 27 | 36 | 13 | 15 | 16 | 17 | 10 | 11 | 5 | 6 | 5 | 6 |
| pneumatic hoist | Full load air consumption - lifting | (m3/mim) | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 |
| | Chain size | mm | 6.3 | *19 | 6.3 | *19 | 6.3 | *19 | 6.3 | *19 | 7* | 21 | 9* | 27 |
| | Chain weight | kg/米 | 0 | .9 | 0 | .9 | 0 | .9 | 0 | .9 | 1 | .0 | 1. | .0 |
| | Standard weight | | | 2 | | _ | | | 27 | | 38 | | | ^ |
| | (3 meters lifting height) | (kg) | 4 | 2 | 4 | 2 | 4 | 4 | 4 | . (| 3 | 8 | 4 | 8 |
| | Controller trachea length | (m) | | | | | The st | andard | length | is 3 m | | | | |
| | Full Load Noise-Lift dB | (dB) | 73 | 77 | 74 | 78 | 75 | 78 | 77 | 80 | 80 | 82 | 80 | 82 |
| | Air Tube Connector | (in) | 3/81 | NPT | 3/81 | NPT | 3/81 | NPT | 3/8 | NPT | G1 | /2 | G1 | /2 |
| | Air Tube Size (I.D.) | (mm) | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | .6 | 1 | .6 |
| | Mold | unit | GTH | 125 | GTH | -250 | GTH | -500 | GTH | l-1T | GTH | I-2T | GTH | I-3T |
| | Motor power | kw | 0. | 25 | 0. | 25 | 0. | 25 | 0. | 25 | 0. | 25 | 0.3 | 25 |
| | Running speed | m/min | 14- | -18 | 14- | 18 | 13- | -15 | 13 | -15 | 13- | -15 | 11- | -13 |
| Traveling | Motor air consumption | m³/mim | 0 | .3 | 0 | .3 | 0 | .3 | 0 | .3 | 0. | 45 | 0.4 | 45 |
| trolley | Pneumatic tube connector | in | G1 | ./2 | G1 | ./2 | G1 | ./2 | G1 | ./2 | G1 | ./2 | G1 | ./2 |
| | Air tube size (inner diameter) | mm | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | .6 | 1 | .6 |
| | Weight (Trollev) | kg | 36 | | 36 | | 36 | | 36 | | 42 | | 4 | 9 |



HQ series pneumatic hoist technical parameters



HQ75-3



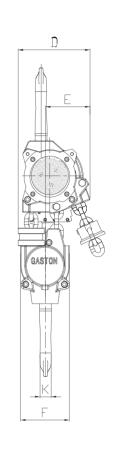


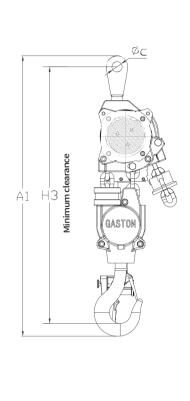
| | Mold | unit | HQ0. | 25-1 | HQC |).5-1 | HQ: | 1-1 | HQ: | 1-2 | HQ | 2-2 | HQ | 3-1 | HQ | 3-2 | HQ | 25-2 |
|-----------|---|----------|------|------|------|-------|------|-----|--------|---------|-----------|-----|-----|-------------|-----|-----|-----|------|
| | Pressure | Мра | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 |
| | Load | (Tons) | 0.16 | 0.25 | 0.35 | 0.5 | 0.65 | 1 | 0.7 | 1 | 1.5 | 2 | ; | 3 | 3 | 1 | | 5 |
| | Number of chains | Pieces | 1 | l | : | 1 | 1 | | 2 | | 2 | | : | 1 | 2 | ! | | 2 |
| | Motor output | (KW) | 0.6 | 1.0 | 0.6 | 1.0 | 0.6 | 1.0 | 0.6 | 1.0 | 0.6 | 1.0 | 1.8 | 3.5 | 1.5 | 2 | 1.5 | 2.0 |
| | Lifting height | (M) | | | | | | | The s | tandard | height is | 3 m | | | | | | |
| | Full load lifting speed | (m/min) | 18 | 20 | 10 | 11 | 5 | 5.5 | 3 | 3.6 | 2.5 | 2.7 | 2.5 | 5 | 2 | 3 | 1.5 | 1.8 |
| | Lifting speed without load | (m³/min) | 37 | 42 | 16 | 19 | 10 | 11 | 6 | 7 | 5 | 5.5 | 6 | 10 | 4.2 | 5 | 1.2 | 2.8 |
| pneumatic | Lowering speed at full load | (m³/min) | 38 | 38 | 17 | 17 | 10 | 10 | 8 | 8 | 7 | 7 | 7.5 | 10.5 | 5.5 | 6 | 2.5 | 3.2 |
| hoist | Air consumption of pneumatic hoist at full load - lifting | (m³/min) | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 0.7 | 1.2 | 2 | 4 | 1.5 | 2.6 | 1.5 | 2.6 |
| | Full load air consumption - descending | (m³/min) | 0.8 | 1.5 | 0.8 | 1.5 | 0.8 | 1.5 | 0.8 | 1.5 | 0.8 | 1.5 | 3.5 | 5.5 | 2.2 | 3.6 | 2.2 | 3.6 |
| | Chain size | mm | 7*: | 21 | 7* | 21 | 7*2 | 21 | 7*2 | 21 | 9*: | 27 | 13' | ' 36 | 9*: | 27 | 11 | 3*31 |
| | Chain weight | kg/m | 1. | .0 | 1 | .0 | 1. | 0 | 1. | 0 | 1. | 8 | 3 | .8 | 1. | 8 | 2 | 2.3 |
| | Standard weight (3 meters lifting height) | (kg) | 2 | 6 | 2 | 6 | 38 | 3 | 32 | 2 | 3 | 8 | 8 | 6 | 6 | 8 | 7 | 79 |
| | Controller air hose length | (m) | | | | | | | The st | tandard | length is | 3 m | | | | | | |
| | Full Load Noise-Lift | (dB) | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 |
| | Air hose connector | (in) | G3 | /4 | G3 | 3/4 | G3, | /4 | G3, | /4 | G3 | /4 | G3 | 3/4 | G3 | /4 | G | 3/4 |
| | Air tube size (inner diameter) | (mm) | 1 | 4 | 1 | .4 | 14 | 1 | 14 | 4 | 1 | 4 | 1 | 9 | 1 | 9 | 1 | 19 |

Configuration anti-overload protection 0.6Mpa

Mechanical fatigue class HQ0.25 M5(2m),

| | Mold | unit | HQ0.25 | HQ0.5 | HQ1-1 | HQ1-2 | HQ2-2 | HQ3-1 | HQ3-2 | HQ5-2 |
|----------------|-------------------------------------|----------------|---------|-------|-------|-------|-------|-------|-------|-------|
| | Motor power | kw | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Traveling | Running speed | m/min | 13-18 | 13-16 | 13-18 | 12-15 | 12-15 | 13 | 13 | 12 |
| | Motor air consumption | m³/mim | 0.45 | 0.45 | 0.45 | 0.45 | 0.45 | 0.25 | 0.25 | 0.25 |
| , | Pneumatic tube connector | in | G1/2 | G1/2 | G1/2 | G1/2 | G1/2 | G3/4 | G1/2 | G1/2 |
| | Air tube size (inner diameter) | mm | 14 | 14 | 14 | 14 | 14 | 13 | 13 | 13 |
| | Weight (Trolley) | kg | 40 | 40 | 40 | 40 | 49 | 49 | 49 | 55 |
| The walking sp | eed of the small car is all at 0.6M | pa pressure pa | rameter | | | | | | | |

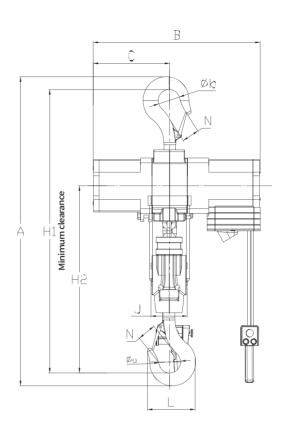


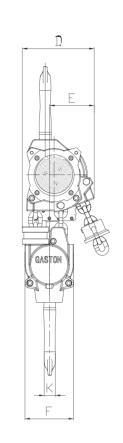


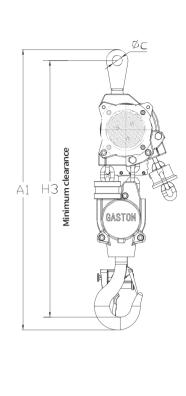
| Mold | Unit | HQ0.25-1 | HQ0.5-2 | HQ1-1 | HQ1-2 | HQ2-2 | HQ3-1 | HQ3-2 | HQ5-2 |
|----------------------------|------|----------|---------|-------|-------|-------|-------|-------|-------|
| Α | mm | 690 | 690 | 690 | 585 | 585 | 905 | 690 | 685 |
| A1 | mm | 608 | 608 | 608 | 556 | 556 | 885 | 608 | 625 |
| В | mm | 340 | 340 | 436 | 365 | 365 | 539 | 436 | 450 |
| С | mm | 151 | 151 | 202 | 146 | 146 | 246.5 | 202 | 220 |
| D | mm | 164 | 164 | 176 | 185 | 185 | 220 | 176 | 260 |
| E | mm | 96 | 96 | 100 | 140 | 140 | 146 | 100 | 170 |
| F | mm | 50 | 50 | 150 | 385 | 385 | 158 | 150 | 158 |
| J | mm | 50 | 50 | 90 | 65 | 65 | 120 | 90 | 120 |
| K | mm | 23 | 23 | 26.5 | 26 | 26 | 38 | 26.5 | 38 |
| H1 Minimum clearance | mm | 450 | 450 | 520 | 500 | 500 | 807 | 544 | 630 |
| H2 | mm | 288 | 288 | 439 | 338 | 338 | 548 | 439 | 430 |
| Н3 | mm | 430 | 430 | 597 | 528 | 528 | 768 | 597 | 610 |
| Фа | mm | 21 | 28 | 53 | 48 | 48 | 69 | 53 | 69 |
| ФЬ | mm | 21 | 28 | 53 | 48 | 48 | 69 | 53 | 69 |
| Ф С | mm | 25 | 25 | 28 | 28 | 28 | 33 | 28 | 33 |



| | Mold | unit | HQ | 6-2 | HQ | 8-2 | HQ: | 10-2 | HQ1 | 12-2 | HQ16-3 | HQ20-4 | |
|-----------|---|----------|-------|-----|-------|-----|---------|----------------------|-----------|------|--------|--------|--|
| | Pressure | Мра | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.6 | 0.6 | |
| | Load | (Tons) | (| ŝ | 8 | 3 | 1 | .0 | 1 | 2 | 16 | 20 | |
| | Number of chains | pieces | 2 | 2 | - 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 | |
| | Motor output | (KW) | 1.8 | 3.5 | 1.8 | 3.5 | 1.8 | 3.5 | 1.8 | 3.5 | 3.5 | 3.5 | |
| | Lifting height | (M) | | • | | Th | e stand | ard heig | ht is 3 m | 1 | | | |
| | Full load lifting speed | (m/min) | 1.4 | 2.3 | 1 | 1.6 | 1 | 1.5 | 0.5 | 1.1 | 1 | 0.5 | |
| | Lifting speed without load | (m/min) | 3 | 5 | 2 | 3.1 | 1.5 | 2.5 | 1.2 | 2.3 | 2 | 1.2 | |
| pneumatic | Lowering speed at full load | (m³/min) | 3.5 | 5.5 | 2.8 | 3.9 | 2.2 | 2.8 | 1.8 | 2.5 | 1.6 | 1.6 | |
| hoist | Air consumption of pneumatic hoist at full load - lifting | (m³/min) | 2 | 4 | 2 | 4 | 2 | 4 | 2 | 4 | 4 | 4 | |
| | Full load air consumption - descending | (m³/min) | 3.5 | 5.5 | 3.5 | 5.5 | 3.5 | 5.5 | 3.5 | 5.5 | 5.5 | 5.5 | |
| | Chain size | mm | 13*36 | | 16*45 | | 16*45 | | 16*45 | | 16 | *45 | |
| | Chain weight | kg/m | 3.8 | | 5.8 | | 5 | .8 | 5.8 | | 3.8 | 3.8 | |
| | Standard weight (3 m lifting height) | (kg) | 98 | | 1: | 15 | 1: | 15 | 11 | 19 | 210 | 310 | |
| | Controller air hose length | (m) | | | | Th | e stand | indard length is 3 m | | | | | |
| | Full Load Noise-Lift | (dB) | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 78 | 78 | |
| | Air hose connector | (in) | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3/4 | G3/4 | |
| | Air tube size (inner diameter) | (mm) | 1 | .9 | 1 | .9 | 1 | .9 | 1 | 9 | 19 | 19 | |
| | Mold | unit | HQ | 6-2 | HQ | 8-2 | HQ: | 10-2 | HQ1 | 12-2 | HQ16-3 | HQ20-4 | |
| | Motor power | kw | 2 | 2 | - 2 | 2 | - 2 | 2 | 2 | 2 | 3 | 3 | |
| Traveling | Running speed | m/min | 1 | .0 | 9 | 9 | 9 | 9 | 8 | 3 | 5 | 5 | |
| trolley | Motor air consumption | m³/mim | 2 | .6 | 2 | .6 | 2 | .6 | 2 | .6 | 2.6 | 2.6 | |
| tioney | Pneumatic tube connector | in | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3/4 | G3/4 | |
| | Air tube size (inner diameter) | mm | 1 | 9 | 1 | 9 | 19 | | 19 | | 19 | 19 | |
| | Weight (Trolley) | kg | 7 | 5 | 8 | 9 | 8 | 9 | 8 | 9 | 136 | 167 | |



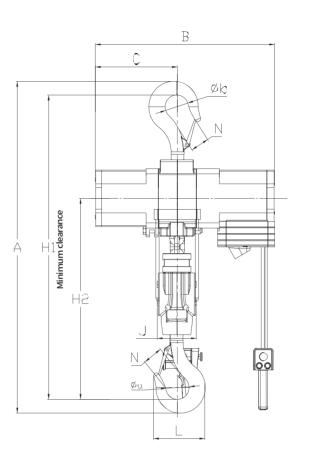


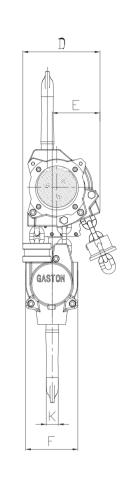


| Mold | Unit | HQ6-2 | HQ8-2 | HQ10-2 | HQ12-2 | HQ16-3 | HQ20-4 |
|-------------------------|------|-------|-------|--------|--------|--------|--------|
| Α | mm | 905 | 1050 | 1050 | 1350 | 1350 | 1195 |
| A1 | mm | 885 | 960 | 960 | 960 | 1030 | 985 |
| В | mm | 539 | 558 | 558 | 585 | 558 | 680 |
| С | mm | 246.5 | 256 | 256 | 292 | 246.5 | 247 |
| D | mm | 220 | 256 | 256 | 256 | 386 | 472 |
| Е | mm | 146 | 128 | 128 | 128 | 195 | 127 |
| F | mm | 158 | 205 | 205 | 205 | 262 | 438 |
| J | mm | 120 | 135 | 135 | 135 | 160 | 120 |
| K | mm | 38 | 49 | 49 | 58 | 58 | 92 |
| H1 Minimum clearance | mm | 807 | 969 | 969 | 975 | 1163 | 1117 |
| H2 | mm | 548 | 652 | 652 | 675 | 675 | 630 |
| Н3 | mm | 768 | 860 | 860 | 875 | 980 | 900 |
| Φа | mm | 69 | 55 | 55 | 95 | 95 | 102 |
| φЬ | mm | 69 | 55 | 55 | 95 | 95 | 102 |
| φс | mm | 33 | 36 | 36 | 40 | 45 | 55 |

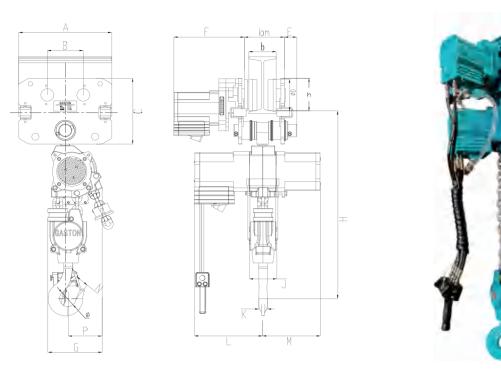


| Mold | unit | HQ25-2 | HQ30-2 | HQ37-3 | HQ50-4 | HQ75-3 | HQ100-4 |
|---|----------|--------|--------|--------------|---------------|--------|---------|
| Pressure | Мра | | | 0.6- | 0.85 | | |
| Load | (Tons) | 25 | 30 | 37 | 50 | 75 | 100 |
| Number of chains | pieces | 2 | 2 | 3 | 4 | 3 | 4 |
| Motor output | (KW) | 7 | 6.3 | 6.3 | 6.3 | 9 | 9 |
| Lifting height | (M) | | | The standard | height is 3 m | | |
| Full load lifting speed | (m/min) | 0.8 | 1 | 0.7 | 0.7 | 0.55 | 0.4 |
| Lifting speed without load | (M/min) | 1.5 | 2.3 | 1.7 | 1.2 | 1.3 | 1 |
| Lowering speed at full load | (m³/min) | 2.5 | 2.8 | 2 | 1.5 | 1.2 | 1 |
| Air consumption of pneumatic hoist at full load - lifting | (m³/min) | 8 | 6.5 | 6.5 | 4 | 7.6 | 7.6 |
| Full load air consumption - descending | (m³/min) | 5.5 | 5.5 | 5.5 | 5.5 | 6 | 6 |
| Chain size | mm | 22*66 | 22*66 | 22*66 | 22*66 | 32*90 | 32*90 |
| Chain weight | kg | 12.2 | 12.2 | 12.2 | 12.2 | 21.3 | 21.3 |
| Standard weight (3 meters lifting height) | (kg) | 645 | 645 | 860 | 990 | 1750 | 1800 |
| Controller air hose length | (m) | | | The standard | length is 3 m | | |
| Full Load Noise-Lift | (DB) | 75 | 78 | 78 | 78 | 78 | 78 |
| Full load noise - decline | (DB) | 82 | 82 | 82 | 82 | 85 | 85 |
| Air hose connector | (in) | G1 | G11/2 | G11/2 | G11/2 | G11/2 | G11/2 |
| Air tube size (inner diameter) | (mm) | 25.4 | 35 | 35 | 35 | 35 | 35 |



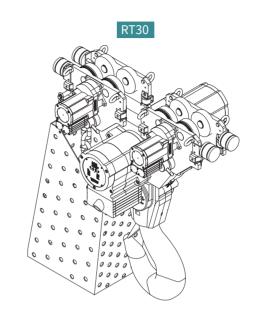


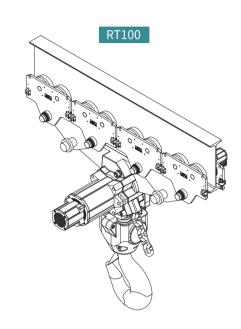
| Mold | Unit | HQ25-2 | HQ30-2 | HQ37-3 | HQ50-4 | HQ75-3 | HQ100-4 |
|-------------------------|------|--------|--------|--------|--------|--------|---------|
| Α | mm | 1370 | 1370 | 1610 | 1610 | 2535 | 2610 |
| В | mm | 900 | 900 | 955 | 955 | 1535 | 1535 |
| С | mm | 450 | 450 | 535 | 535 | 820 | 820 |
| D | mm | 445 | 445 | 445 | 445 | 600 | 600 |
| Е | mm | 270 | 270 | 270 | 270 | 405 | 365 |
| F | mm | 310 | 310 | 350 | 350 | 450 | 450 |
| H1 Minimum clearance | mm | 1260 | 1260 | 1485 | 1485 | 1935 | 1935 |
| H2 | mm | 825 | 825 | 950 | 950 | 1250 | 1250 |
| φа | mm | 126 | 126 | 120 | 120 | 315 | 355 |
| φЬ | mm | 126 | 126 | 120 | 120 | 315 | 355 |
| N | mm | 113 | 113 | 122 | 122 | 250 | 280 |



| | 1102.2 | 1102.2 | 1106.0 | 11010.0 | 11016.3 | 11022 4 |
|----------------------------|--------|---------|---------|---------|---------|---------|
| Pneumatic Hoist | HQ2-2 | HQ3-2 | HQ6-2 | HQ10-2 | HQ16-3 | HQ20-4 |
| Traveling trolley | QDC-2 | QDC-2 | QDC-6 | QDC-10 | QDC-16 | QDC-20 |
| A | 325 | 340 | 400 | 496 | 496 | 675 |
| В | 125 | 140 | 155 | 186 | 186 | 270 |
| b Operating track width | 80-120 | 110-150 | 200-250 | 200-250 | 200-250 | 250-300 |
| bm | 168 | 235 | 330 | 350 | 375 | 375 |
| С | 218 | 250 | 290 | 364 | 364 | 490 |
| D | 110 | 120 | 135 | 166 | 166 | 240 |
| E | 45 | 68 | 53 | 144 | 147 | 157 |
| F | 210 | 290 | 322 | 358.5 | 358.5 | 313 |
| G | 145 | 176 | 256 | 256 | 386 | 472 |
| H Minimum clearance | 615 | 626 | 973 | 973 | 980 | 1270 |
| h | 120 | 130 | 140 | 140 | 166 | 250 |
| J | 90 | 93 | 118 | 135 | 200 | 120 |
| K | 26 | 30 | 36 | 49 | 60 | 72 |
| L | 169 | 232.5 | 293 | 303 | 295 | 293 |
| М | 146 | 203.5 | 249 | 256 | 245 | 247 |
| N | 33 | 35 | 48 | 66 | 88 | 95 |
| Р | 140 | 146 | 142.7 | 128 | 195 | 127 |
| ¢ | 48 | 53 | 69 | 71 | 95 | 102 |

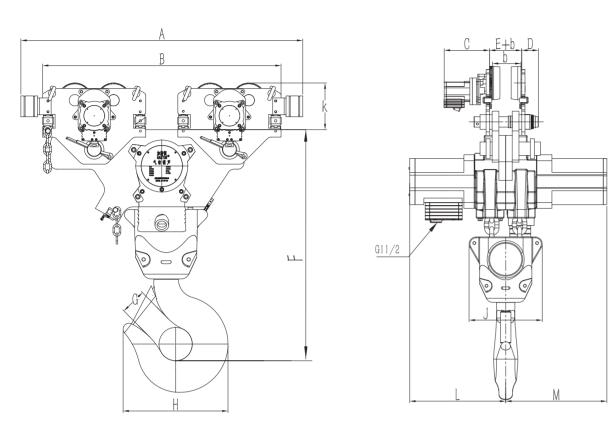
RT series walking pneumatic hoist





| Mold | RT 25 | RT 30 | RT37 | RT50 | RT75 | RT 100 |
|--|-------|-------|-------|-------|-------|--------|
| Lifting capacity(ton) | 25 | 30 | 37.5 | 50 | 75 | 100 |
| Number of chains | 2 | 2 | 3 | 4 | 3 | 4 |
| Traveling trolley Motor output power(kW) | 1.5 | 1.5 | 1.5 | 1.5 | 2.8 | 2.8 |
| Lifting motor output power(kw) | 6 | 6 | 6 | 6 | 10 | 10 |
| Air pressure(Mpa) | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| Full load lifting speed(m/min) | 0.8 | 1.0 | 0.7 | 0.5 | 0.5 | 0.4 |
| No-load lifting speed(m/min) | 1.5 | 2.3 | 1.7 | 1.2 | 1.3 | 1.0 |
| Lowering speed with full load(m/min) | 2.5 | 2.5 | 2.0 | 1.5 | 1.2 | 1.0 |
| Full load traveling speed(m/min) | 12 | 12 | 12 | 12 | 10 | 8 |
| Walking speed without load(m/min) | 13.5 | 13.5 | 13.5 | 13 | 12 | 10 |
| Air consumption of traveling trolley(m3/min) | 2.6 | 2.6 | 2.6 | 2.6 | 5.2 | 5.2 |
| Lifting motor air consumption m3/min | 5.5 | 5.5 | 5.5 | 5.5 | 11 | 11 |
| Lifting motor air consumption m3/min | 850 | 920 | 1460 | 1580 | 4000 | 5200 |
| Chain bar size (mm) | 22x66 | 22x66 | 22x66 | 22x66 | 32x90 | 32x90 |
| Chain bar weight (kg/m) | 12 | 12 | 12 | 12 | 21 | 21 |
| Tube fitting (in) | G11/2 | C11/2 | G11/2 | G11/2 | G11/2 | G11/2 |
| Tube size (inner diameter mm) | 35 | 35 | 35 | 35 | 35 | 35 |
| Standard lifting height (m) | 3 | 3 | 3 | 3 | 3 | 3 |
| Standard control air tube length (m) | 3 | 3 | 3 | 3 | 3 | 3 |
| Muffler full load noise - lift (dB) | 85 | 85 | 85 | 87 | 90 | 90 |

RT series walking pneumatic hoist size parameters



| Mold | HQ25-RT | HQ30-RT | HQ37-RT | HQ50-RT | HQ75-RT | HQ100-RT |
|------|---------|---------|---------|---------|---------|----------|
| А | 1328 | 1358 | 1680 | 1750 | 3370 | 3470 |
| В | 1150 | 1150 | 1480 | 1550 | 3150 | 3250 |
| С | 280 | 280 | 320 | 320 | 350 | 375 |
| D | 80 | 80 | 80 | 85 | 100 | 105 |
| E | 75 | 75 | 80 | 80 | 220 | 283 |
| F | 998 | 998 | 1050 | 1150 | 1480 | 1535 |
| G | 115 | 115 | 125 | 125 | 160 | 160 |
| Н | 390 | 410 | 480 | 480 | 550 | 550 |
| J | 400 | 400 | 410 | 410 | 550 | 550 |
| К | 220 | 220 | 220 | 280 | 220 | 280 |
| L | 332 | 332 | 550 | 550 | 750 | 760 |
| М | 465 | 465 | 585 | 585 | 950 | 980 |

GTL low headroom series pneumatic hoists

Lifting capacity: 0.5 to 20 tons

tion, air break protection.

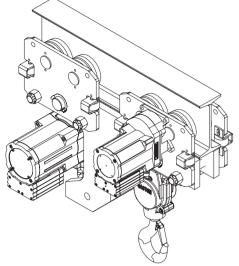
The main features of low headroom chain pneumatic hoist:

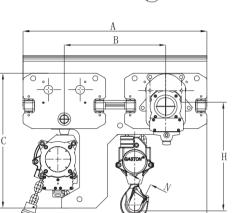
- 1. Suitable for the occasions of low headroom relative height, narrow space environment dangerous and complex.
- 2. Integration of structure, pneumatic hoist and pneumatic trolley combined into one, does not occupy space.
- 3. The limit distance is shortened to obtain a higher head, which can carry a larger volume of heavy loads.
- 4. Low headroom chain hoists can be installed on overhanging I-beams, as well as on curved rails, jib cranes and fixed lifting points.
- 5. Safe and explosion-proof, safe and reliable brake, overload protec-

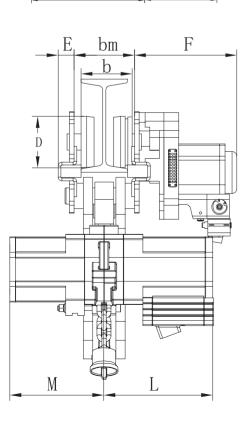


| | Mold | unit | HQ | 2-2 | HQ | 3-1 | HQ | 3-2 | HQ | 6-2 | HQ: | 10-2 |
|-----------|---|------------|--------------|-----|-----|----------|----------|----------|-----|-------|-----|------|
| | Pressure | Мра | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 | 0.4 | 0.6 |
| | Load | (Tons) 2 3 | | 3 3 | | 6 | | 1 | 10 | | | |
| | Number of chains | pieces | 2 | 2 | 1 | L | 2 | 2 | 2 | 2 | : | 2 |
| | Motor output power | (KW) | 1.5 | 2 | 1.8 | 3.5 | 1.5 | 2 | 1.8 | 3.5 | 1.8 | 3.5 |
| | Lifting height | (M) | | | Т | he stand | dard hei | ght is 3 | m | | | |
| | Full load lifting speed | (m/min) | 2.5 | 2.7 | 2.5 | 5 | 2 | 2.5 | 1.2 | 2.5 | 0.8 | 1.5 |
| pneumatic | Lifting speed without load | (m³/min) | 5 | 5.5 | 7.5 | 11 | 8 | 11 | 3.5 | 5.5 | 2.5 | 3.5 |
| hoist | Air consumption of pneumatic hoist at full load - lifting | (m³/min) | 0.7 | 1.2 | 2 | 4 | 1.8 | 2.6 | 2 | 4 | 2 | 4 |
| | Chain size | mm | mm 9*27 13*3 | | *36 | 9*27 | | 13*36 | | 16*45 | | |
| | Chain weight | kg/m | 1 | .8 | 3 | .8 | 1 | .8 | 3 | .8 | 5 | 5.8 |
| | Standard weight (3 m lifting height) | (kg) | 3 | 8 | 8 | 6 | 6 | 8 | 9 | 8 | 1: | 15 |
| | Controller air hose length | (m) | | | Т | he stand | dard len | gth is 3 | m | | | |
| | Full Load Noise-Lift | (dB) | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 | 74 | 78 |
| | Air Tube Connector | (in) | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 | G3 | 3/4 |
| | Air Tube Size (I.D.) | (mm) | 1 | .4 | 1 | 9 | 1 | 9 | 1 | 9 | 1 | 19 |
| | Motor power | kw | 0.3 | 25 | 0.: | 25 | 0.: | 25 | 2 | 2 | 2 | 2 |
| | Running speed | m/min | 1 | .3 | 1 | 3 | 1 | 3 | 1 | 0 | 1 | LO |
| Traveling | Motor air consumption | m³/mim | 0.4 | 45 | 0.: | 25 | 0 | 25 | 2 | .6 | 2 | 6 |
| trolley | Pneumatic tube connector | in | G1 | 1/2 | G3 | 3/4 | G1 | ./2 | G3 | 3/4 | G3 | 3/4 |
| | Air tube size (inner diameter) | mm | 1 | .3 | 1 | 3 | 1 | 3 | 1 | 9 | 1 | L9 |
| | Weight (Trolley) | kg | 4 | .0 | 7 | 5 | 4 | 9 | 7 | 5 | 8 | 39 |

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| pneumatic hoist | HQ3-2 | HQ6-2 | HQ10-2 |
|-------------------------------------|---------|---------|---------|
| Walking car | QDC-3 | QDC-6 | QDC-10 |
| Α | 725 | 930 | 930 |
| В | 400 | 530 | 530 |
| b Operating track width range | 110-150 | 200-250 | 200-250 |
| bm | 235 | 330 | 350 |
| С | 530 | 695 | 695 |
| D | 120 | 135 | 166 |
| E | 34 | 68 | 68 |
| F | 220 | 291 | 291 |
| G | 284.5 | 302 | 306 |
| H Minimum clearance | 417 | 650 | 650 |
| J | 446 | 605 | 605 |
| L | 234 | 293 | 303 |
| М | 203.5 | 249 | 256 |
| N | 35 | 48 | 66 |

Pneumatic control valve

Pneumatic control valve - the key to precise control of pneumatic equipment

1. Pneumatic control valve definition:

Pneumatic control valve is a manual control device used to control the operation of pneumatic equipment. It regulates the flow direction and flow of compressed air to achieve precise control of pneumatic hoists and other pneumatic equipment.

- 2. Types and functions of pneumatic control valve:
- Two-position control valve: It gives two air source signals through two working buttons and is widely used for stationary pneumatic hoists and other pneumatic equipments which require simple control of rising and descending operations.
- Four-position control valve: gives four air source signals through four working buttons. Commonly used for traveling pneumatic hoists that control movement in the horizontal direction (ascending, descending, left-hand travel, right-hand travel) and other pneumatic equipment.
- Six-position control valve: gives six air source signals through six working buttons to control the through and direction of the air flow, realizing the all-round movement of the pneumatic traveling hoist. It is suitable for pneumatic traveling car which needs complex motion control (up, down, left, right, forward, backward).
- Three-position five-way valve: through three working positions and five interfaces (P, A, B, T, R) to control the airflow and direction, to realize the spirit of pneumatic equipment commutation operation. Commonly used in the need for positive and negative control occasions, such as mechanical equipment reversing control.

Pneumatic control valve is the key component to realize precise control and multi-function operation in pneumatic system, widely used in various pneumatic industrial equipment, in order to ensure the operation safety, all pneumatic control valves are equipped with emergency stop button, which can quickly cut off the gas source in case of emergency, and safeguard the safety of the equipment and personnel.

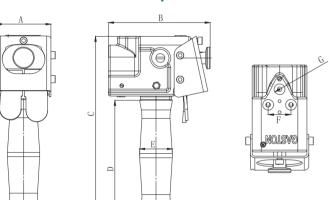
Pneumatic control valve technical parameters

| Name | Model | Interface specification | Number of air tube connections | Applicable inner diameter of air tube(MM) | Weight(Kg) | | | |
|---------------------------------------|--------------|----------------------------|--------------------------------|---|------------|--|--|--|
| 2-position hand-operated valve series | | | | | | | | |
| Two-position aluminum valve | SFAL-2 | G1/4" | 3 | 6 | 1.0 | | | |
| Two-position copper valve | SFT-2 | G1/4" | 3 | 6 | 1.9 | | | |
| | | 4-position ha | and-operated valve serie | es | | | | |
| Four-position aluminum valve | SFAL-4 | G1/4" | 5 | 6 | 2.0 | | | |
| Four-position copper valve | SFT-4 | G1/4" | 5 | 6 | 3.2 | | | |
| | | 6-position ha | and-operated valve serie | es | | | | |
| Six-position aluminum valve | SFAL-6 | G1/4" | 7 | 6 | 2.7 | | | |
| | | Three-po | osition five-way valve | | | | | |
| | | G1/4" | 3 | 6 | _ | | | |
| Three-position five-way | TG-F2W5T-G1 | G1" | 6 | 25 | 9.8 | | | |
| valve | 10-720051-01 | G11/2" | 1 | 35 | 9.8 | | | |
| | | G1" | 2 | 1 inch caliber silencer | | | | |

Pneumatic control valve technical parameters

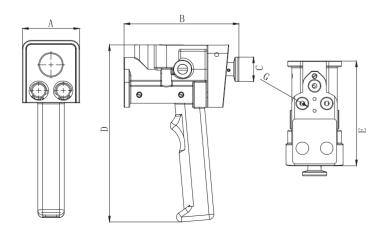
| Alu | minum valve se | ries | Copper valve series | | |
|--|---|--|---------------------------------------|--|--|
| Two-position aluminum valve SFAL-2 | Four-position aluminum valve SFAL-4 | Six-position aluminum valve SFAL-6 | Two-position copper valve SFT-2 | Four-position copper valve SFT-4 | |
| | | | | | |

Aluminum valve size parameters



| Model | SFAL-2 | SFAL-4 | SFAL-6 |
|-------|--------|--------|--------|
| Α | 64 | 124 | 179 |
| В | 117.8 | 117.8 | 117.8 |
| С | 204 | 204 | 204 |
| D | 130 | 130 | 130 |
| Е | Ф38 | Ф38 | Ф38 |
| F | 25 | 75 | 125 |
| G | 3*G1/4 | 5*G1/4 | 7*G1/4 |

Copper valve size parameters



| Model | SFT-2 | SFT-4 |
|-------|--------|--------|
| А | 58.5 | 108.5 |
| В | 117.8 | 117.8 |
| С | Ф 25 | Ф 25 |
| D | 181.5 | 181.5 |
| E | 107.5 | 107.5 |
| G | 3*G1/4 | 5*G1/4 |

Pneumatic Hoist Folding Arm Crane

Pneumatic hoist jib cranes - lightweight and efficient handling solutions

1. Definition of pneumatic hoist jib crane:

Hoist jib crane is a lightweight lifting equipment with electric hoist, pneumatic hoist or other lifting device installed at the end of the jib crane, the cantilever consists of two sections of the arm, which is suitable for the occasions where the rotating angle or length of the workstation is limited and frequent lifting is required.

2.Main features:

- Maximum load: 1000kg
- Boom length configuration: conventional boom length 1m +1m, 1.25m +1.25m, 1.5m +1.5m, 2m +2m
- Flexible operation: one arm can be rotated 360°, two arms can be rotated 270°, small push and pull force, light and flexible operation.
- High-efficiency beat: fixed-point loading and unloading fast tempo, suitable for high-frequency operation.
- Compact design: small size, can significantly increase the lifting height under restricted headroom conditions.

Pneumatic Hoist Folding Jib Cranes are suitable for material handling scenarios in workshops and warehouses where space is limited and fast positioning is required, as well as automated production lines or assembly stations with frequent lifting operations. With its lightweight design, flexible operation and high adaptability, it is the key equipment for efficiency and space utilization in industrial environments.

Technical Parameters of Pneumatic Hoist Folding Jib Crane

Technical parameters of pneumatic hoist folding arm crane



| Lifting weight (KG) | Model | Arm length | Beam height | Beam rotation angle | Rotary motor | Installation pre embedded (M) |
|------------------------|-----------------|---------------|----------------|---------------------|------------------------|-------------------------------|
| | FAC-125-3-3 | 3 | 3 | | | 0.5*1.5 |
| 125 | FAC-125-4-4 | 4 | 4 | | | 0.5*1.5 |
| | FAC-125-5-5 | 5 | 5 | | | 0.5*1.5 |
| | FAC-250-2-2 | 2 | 2 | | | 0.5*1.7 |
| 250 | FAC-250-3-3 | 3 | 3 | 360-degree | Pneumatic /Electric | 0.5*1.7 |
| | FAC-250-4-4 | 4 | 4 | | Liectric | 0.5*1.7 |
| | FAC-500-2-2 2 2 | | 0.5*2 | | | |
| 500 | FAC-500-3-3 | 3 | 3 | | | 0.5*2 |
| | FAC-500-4-4 | 4 | 4 | | | 0.5*2 |

beam jib pneumatic crane technical parameters



| Lifting weight (KG) | Model | Arm length | Beam height | Beam rotation angle | Rotary motor | Installation pre embedded (M) |
|------------------------|-------------|---------------|----------------|---------------------|-----------------|-------------------------------|
| | FBC-0.5-3-3 | 3 | 3 | | | 0.5*1.5 |
| 500 | FBC-0.5-4-4 | 4 | 4 | | | 0.5*1.8 |
| 300 | FBC-0.5-5-5 | 5 | 5 | | | 0.5*1.8 |
| | FBC-0.5-6-6 | 6 | 6 | | | 0.5*2.5 |
| | FBC-1-3-3 | 3 | 3 | | | 0.5*2 |
| 1000 | FBC-1-4-4 | 4 | 4 | | | 0.5*2.5 |
| 1000 | FBC-1-5-5 | 5 | 5 | | | 0.5*2.5 |
| | FBC-1-6-6 | 6 | 6 | 300 4 | Pneumatic | 0.5*3 |
| | FBC-2-3-3 | 3 | 3 | 360-degree | /Electric | 0.5*3 |
| 2000 | FBC-2-4-4 | 4 | 4 | | | 0.5*3 |
| 2000 | FBC-2-5-5 | 5 | 5 | | | 0.5*3 |
| | FBC-2-6-6 | 6 | 6 | | | 0.75*3 |
| | FBC-3-3-3 | 3 | 3 | | | 0.75*3 |
| 3000 | FBC-3-4-4 | 4 | 4 | | | 0.75*3 |
| 3000 | FBC-3-5-5 | 5 | 5 | | | 0.75*3.5 |
| | FBC-3-6-6 | 6 | 6 | | | 0.75*3.5 |

Modular self-supporting crane systems Self-supporting cranes - modular and efficient handling solutions

1. Definition of modular self-supporting crane:

Combined self-supporting crane is a modular design of light lifting equipment, including monorail, single girder, double girder, telescopic girder and other forms, lifting capacity range of 0.125t-3t. Its standard modular components are quickly connected by bolts, which is suitable for modern production conveyor lines, and is characterized by lightweight, flexibility, high reliability and convenient maintenance.

2.Main features:

- Flexible form: support monorail, single girder, double girder, telescopic girder and other structural forms to meet diversified needs.
- Modular design: standardization of components, support for rapid assembly, expansion and later maintenance, reduce the comprehensive cost.
- Efficient operation: Support manual, automatic and semi-automatic operation, rail length, lifting height and spreader can be customized.
- Precise Positioning: Truss structure ensures smooth operation and accurate positioning without noise, suitable for high-frequency operation.
- Space optimization: compact design saves factory space, easy to install, light to move, and improves space utilization.

Combination self-supporting cranes are designed for modern production lines, workshops and warehouses, and are suitable for material conveying, assembly and high-frequency handling scenarios. Its modular design, high adaptability and Its modular design, high adaptability and low-cost maintenance, combined with precise positioning and compact structure, significantly improves operational efficiency and space utilization, and is the core equipment for reducing costs and increasing efficiency in the field of industrial automation.



Self-supporting Combination Crane Program







Self-supporting double girder

Girderless mode

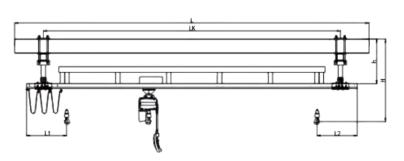




Self-supporting single girder type

Suspension type

Self-supporting Combination Crane-Technical Parameter Table



| Capacity(kg) | Capacity(kg) | | 250 | 500 | 1000 | 2000 | 3000 |
|-------------------|--------------|-------|-------|-------|-------|-------|-------|
| Span(mm) | LK | 11500 | 11500 | 11500 | 9500 | 9500 | 9500 |
| T. | L | 12000 | 12000 | 12000 | 10000 | 10000 | 10000 |
| hoight (mm) | Н | 808 | 878 | 948 | 1100 | 1200 | 1300 |
| height (mm) | h | 335 | 335 | 335 | 365 | 365 | 365 |
| Hanging/mm\ | L1 | 470 | 470 | 525 | 585 | 645 | 705 |
| Hanging(mm) | L2 | 100 | 100 | 100 | 250 | 250 | 250 |
| Lifting Height(m) | | 1~6 | | | | | |

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Pneumatic balancing cranes

Pneumatic Balance Crane - The Ideal Handling System

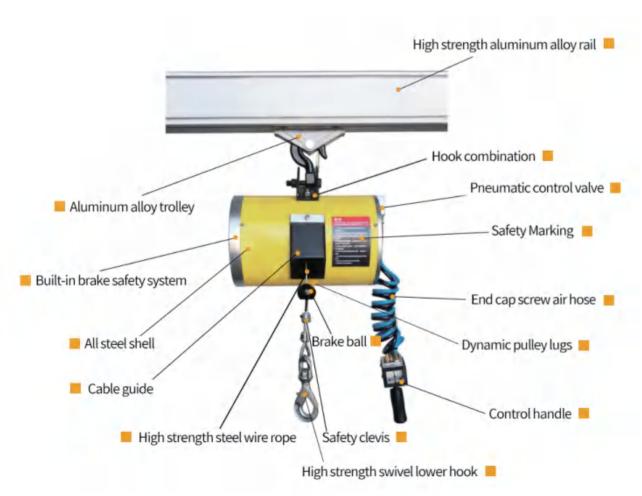
1. Definition of Pneumatic Balance Crane:

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Pneumatic balance crane is a pneumatic assisted handling equipment that uses compressed air as a power source and balances the weight of the object and the pressure inside the cylinder through a transmission mechanism to achieve lifting and lowering movements of heavy objects.

- 2. Advantages of pneumatic balance crane compared with electric chain hoist:
- It has faster rising and descending speed, which is usually 2-6 times of the speed of electric hoist.
- It has the function of "floating", which can easily realize accurate positioning.
- Very high working system, can be 24 hours uninterrupted operation
- Adopting compressed air as power, no spark operation is safer. Relying on screw drive, it can rise and fall smoothly without jitter, and can change speed infinitely.

The standard rated working air pressure of pneumatic balance crane is 0.7Mpa(100psi)



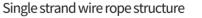
GASTON Series Pneumatic Balance Crane

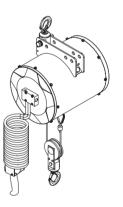
Pneumatic Balance Crane Performance

- Safety Compressed air is used as power, no spark operation. With air break protection function, even if the air source is cut off suddenly, the heavy load will not fall. With overload protection function, it can not lift the weight that exceeds the rated load. Built-in centrifugal braking function prevents sudden and rapid rise caused by misoperation.
- Efficient-with fast rising and falling speed, the fastest can reach 1m/s. With infinitely variable speed function, the rising speed can be freely controlled according to the lifting weight.
- Precise-with self-adaptive "floating" function, when the parts are lifted, they are in the state of "no gravity", so it is easy to realize precise positioning and assisted assembly.
- Energy saving-Extremely low air consumption, the average air consumption per working cycle is about 0.21m/h, which is 1/50th of the air consumption of pneumatic hoists. clean and oil-free operation, can be used for a long time by pre-filling lubrication inside. Small size, no noise.

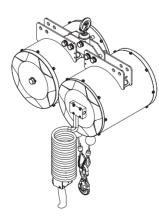
GASTON series pneumatic balancing crane model chart (lifting capacity: 60-1100KG)

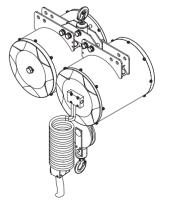






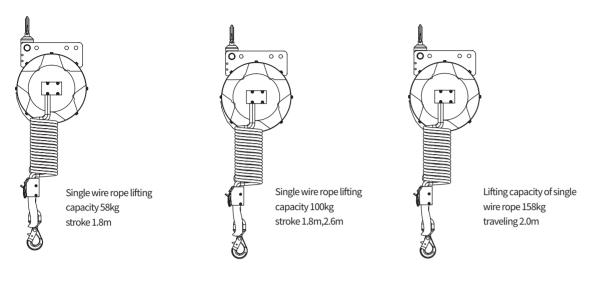
Wrap-around sheave construction

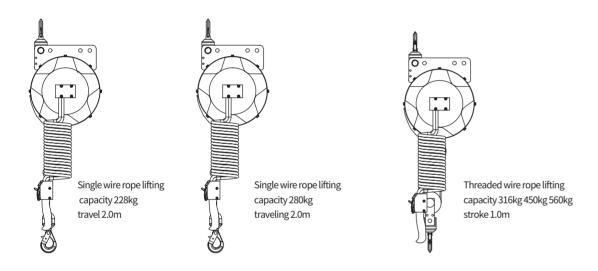


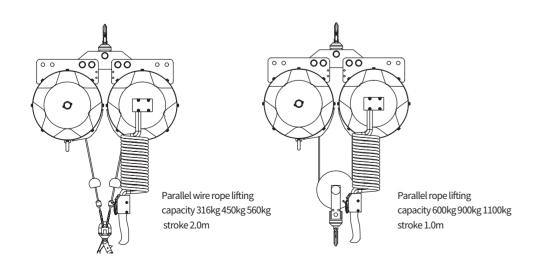


Parallel single strand steel wire rope structure Parallel winding pulley structure

Tructural types of pneumatic balance crane products







Reference Table for Selection of Pneumatic Balance Crane

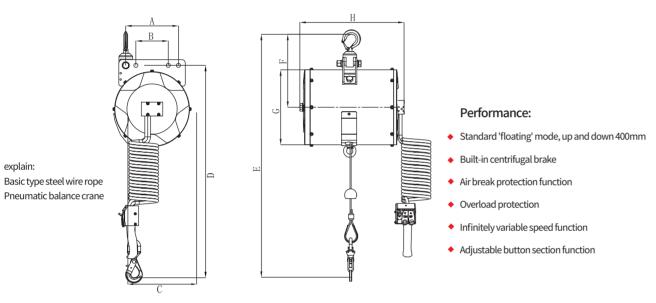
Example:GTB-160-20

| Enterprise code | Prod | uct code | Lifting capaci | ty | Winch Stroke | Sus | pension type | |
|---|---------------------|-----------------------------------|---------------------------------------|------|-------------------------------|----------------------------|-----------------------|--|
| GT | | В | 160 | | 18 | | W | |
| GT=GASTON | Balar | eviation of nce Crane aston | 160=160KG More Lifting Capacity | ; | 18=1800mm More itinerarie | es W=1 | No hook type | |
| Pneumatic Balance Crane Selection Reference Table | | | | | | | | |
| Model | Rated Load KG | Maximum Stroke mm | Air consumption m³/h | N | umber of rope strands n | Maximur Rising Speed | n Net weight kg | |
| Single strand steel wire rope pneumatic balance crane | | | | | | | | |
| GTB-60-18 | 60 | 1800 | 0.18 | | 1 | 60 | 21 | |
| GTB-100-20 | 100 | 2000 | 0.2 | | 1 | 35 | 27 | |
| GTB-100-28 | 100 | 2800 | 0.21 | | 1 | 35 | 48 | |
| GTB-160-20 | 158 | 2000 | 0.21 | | 1 | 25 | 48 | |
| GTB-225-20 | 225 | 2000 | 0.25 | | 1 | 20 | 52 | |
| GTB-280-20 | 280 | 2000 | 0.3 | | 1 | 15 | 65 | |
| | Pneum | atic balancin | g crane for wire r | rope | with movable pul | ley | | |
| GTB-DB316-20 | 316 | 1000 | 0.21 | | 2 | 12 | 51 | |
| GTB-DB456-20 | 456 | 1000 | 0.25 | | 2 | 10 | 56 | |
| GTB-DB560-20 | 560 | 1000 | 0.6 | | 2 | 7 | 69 | |
| | Р | neumatic bal | lancing crane wit | h pa | rallel wire rope | | | |
| GTB-DB316-20 | 316 | 2000 | 0.42 | | 1 | 25 | 96 | |
| GTB-DB456-20 | 456 | 2000 | 0.5 | | 1 | 20 | 106 | |
| GTB-DB560-20 | 560 | 2000 | 0.6 | | 1 | 15 | 133 | |
| | Pneumati | c balancing c | rane with wire ro | ре р | arallel to moving | pulley | | |
| GTB-MB630-20 | 630 | 1000 | 0.42 | | 2 | 12 | 100 | |
| GTB-MB900-20 | 900 | 1000 | 0.5 | | 2 | 10 | 110 | |
| GTB-MB1000-20 | 1100 | 1000 | 0.6 | | 2 | 7 | 137 | |

- The actual lifting capacity is mainly determined by the input pressure, and the actual lifting capacity decreases by 10% for every 0.1MPa decrease in input pressure.
- $\bullet~$ The maximum lifting weight is recommended to be about 90% of the rated load.
- If you have special requirements, please contact us.

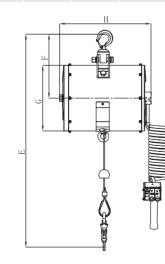
Reference Table for Dimensions of Pneumatic Balance Crane

| Pneumatic balancing crane with single wire rope | | | | | | | | | |
|---|-----|-----|-----|-----|-----|-----|-----|-----|--|
| Model | А | В | С | D | Е | F | G | Н | |
| GTB-60-18 | 154 | 108 | 171 | 480 | 589 | 212 | 160 | 396 | |
| GTB-100-20 | 180 | 114 | 228 | 500 | 609 | 242 | 218 | 396 | |
| GTB-100-28 | 182 | 114 | 273 | 575 | 684 | 264 | 260 | 397 | |
| GTB-160-20 | 182 | 114 | 273 | 575 | 684 | 264 | 260 | 397 | |
| GTB-225-20 | 218 | 134 | 320 | 615 | 724 | 289 | 309 | 406 | |
| GTB-280-20 | 218 | 134 | 365 | 690 | 799 | 326 | 368 | 406 | |



Pneumatic balancing crane with wire rope and movable pulley Model D G GTB-DB316-20 182 264 397 114 273 695 805 260 GTB-DB456-20 218 134 320 745 855 289 309 406 GTB-DB560-20 218 809 920

Description: Pneumatic balancing crane with movable pulley and steel wire rope



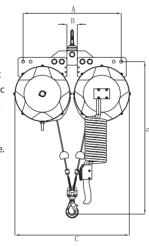
Performance:

- Semi- "floating" mode, 200mm up and down.
- ♦ Built-in centrifugal brake
- Air break protection
- Overload protection
- ◆ Infinitely variable speed
- ◆ Adjustable push-button knuckle function

Pneumatic balancing size reference table

| Pneumatic balancing crane with parallel wire rope | | | | | | | | |
|---|-----|----|-----|-----|-----|-----|-----|-----|
| Model | А | В | С | D | Е | F | G | Н |
| GTB-DB316-20 | 486 | 64 | 570 | 575 | 684 | 282 | 260 | 406 |
| GTB-DB456-20 | 571 | 93 | 670 | 615 | 724 | 289 | 309 | 406 |
| GTB-DB560-20 | 630 | 79 | 756 | 690 | 799 | 326 | 368 | 406 |

Explanation: The lifting weight of parallel wire rope pneumatic balancing crane is double that of single strand wire rope pneumatic balancing crane, and the travel has no influence.

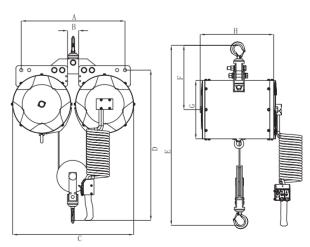


Performance:

- ◆ Standard "floating" mode, 400 mm up and down
- Built-in centrifugal brake
- Air break protection
- Overload protection
- Infinitely variable speed
- ◆ Adjustable button section function

| Pneumatic | balanci | ng crar | ne with | wire ro | pe and | movab | le pul | ley |
|---------------|---------|---------|---------|---------|--------|-------|--------|-----|
| Model | Α | В | С | D | Е | F | G | Н |
| GTB-MB630-20 | 486 | 64 | 570 | 695 | 805 | 282 | 260 | 406 |
| GTB-MB900-20 | 571 | 93 | 670 | 745 | 855 | 289 | 309 | 406 |
| GTR-MR1000-20 | 630 | 79 | 756 | 809 | 920 | 326 | 368 | 406 |

explain:
In order to increase the rated load, some of the products are connected in parallel and increase the way of dynamic pulley, the lifting capacity is four times of the basic type.



Performance:

- Semi-floating mode, 200mm up and down.
- Built-in centrifugal brake
- Built-in centrifugal brake
- Overload protection function
- Infinitely variable speed
- Adjustable button section function

- The maximum lifting weight is recommended to be about 90% of the rated load.
- Please contact us if you have special requirements.

Optional accessories for pneumatic balancing cranes

Pressure Reducing Valve

| Model Connection specification | | Maximum flow rate(L/min) | Pressure regulating range(Mpa) | Weight(Kg) | | | | |
|--------------------------------|----------------------|-----------------------------|--------------------------------|------------|--|--|--|--|
| Three pieces: filter-regulator | | | | | | | | |
| GTB-ECS-01 | 1/2 [#] NPT | 4000 | 0.1-0.8 | 1.9 | | | | |

Distribution Valve

| Model | Model Connection Number of trachea specification interfaces | | Tracheal diameter | Weight(Kg) | | | | |
|----------------|---|---|-------------------|------------|--|--|--|--|
| General series | | | | | | | | |
| GTB-ECS-02 | Rc1/4 [#] | 2 | 10 | 0.3 | | | | |



| Model | Tensile length(m) | Inside diameter/ outside diameter | Maximum use pressure(Mpa) | Weight(Kg) | | | | |
|----------------|-------------------|--------------------------------------|---------------------------|------------|--|--|--|--|
| General series | | | | | | | | |
| GTB-ECS-03 | 9 | 6-10 | 1 | 0.5 | | | | |

Control handle

| Model | Connection specification | Number of tracheal interfaces | Tracheal diameter | Weight(Kg) | | | | |
|-------------------------------|--------------------------|-------------------------------|-------------------|------------|--|--|--|--|
| General series | | | | | | | | |
| GTB-ECS-04 Rc1/4 [#] | | 2 | 10 | 1.7 | | | | |

Wire rope

| Model | Name | Length (m) | Weight(Kg) |
|------------|-------------------------|------------|------------|
| | General series | | |
| GTB-ECS-05 | High-strength wire rope | 4 | 0.5 |
| | | | |

Hook

| Model | Name of Hook | Rated load(t) | Weight(Kg) |
|------------|----------------------|---------------|------------|
| GTB-ECS-06 | Universal Series G80 | 1.12 | 0.7 |













Jib Crane

Jib crane is a light duty crane, which is composed of column, slewing arm, slewing drive and hoist. With light weight, large span, movement, hoist in the cantilever for the left and right straight line operation, and lifting heavy objects.

1. Column iib crane

Vertical jib crane crane is a new generation of light lifting equipment made to adapt to modern production, with the high reliability of the pneumatic hoist or pneumatic balance crane, especially suitable for short distances, the use of frequent, intensive lifting operations, with high efficiency, energy-saving, trouble-free, small footprint, easy to operate and maintain and so on.

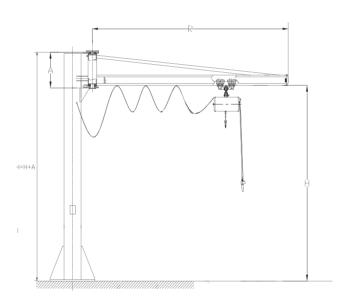
Technical advantages

Optional aluminum alloy cantilever or KBK / I-beam cantilever

Modular assembly, adjustable cantilever length

Rotation angle 0-360 degrees

Easy and fast installation



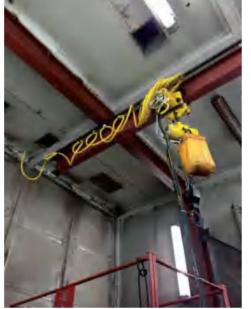


Parameter table of column type cantilever crane selection

| Model | Rated lifting capacity(kg) | Slewing mode | Slewing radius R | Slewing axis A | Slewing angle | Lifting height H | Slewing mode | Cantilever material |
|------------|----------------------------|-----------------|------------------|----------------|---------------|------------------|----------------|---------------------|
| GT-XB-0125 | 125 | KBK-II | 1500-5000 | 920 | 360° | 2000-5000 | Manual Slewing | Aluminum alloy/KBK |
| GT-XB-025 | 250 | KBK-II | 1500-5000 | 920 | 360° | 2000-5000 | Manual Slewing | Aluminum alloy/KBK |
| GT-XB-0500 | 500 | KBK-II | 1500-5000 | 920 | 360° | 2000-5000 | Manual Slewing | Aluminum alloy/KBK |
| GT-XB-1000 | 1000 | KBK-II | 1500-5000 | 920 | 360° | 2000-5000 | Manual Slewing | Aluminum alloy/KBK |













APPLICATION















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